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- Proprietor: CHILDREN'S HOSPITAL MEDICAL CENTER
 Eliand and Bethesda Avenues
 Cincinnati Ohio 45229 (US)
- (inventor: Clark, Leland C., Jr. 218 Greendale Avenue Cincinnati Ohio 45220 (US)
- (A) Representative: Allen, Cilver John Richard et al Lloyd Wise, Tregear & Co. Norman House 105-109 Strand London, WC2R OAE (QB)

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Description

The invention relates to the rapid measurement of tactic acid or lactate in a liquid, and in particular in whote mammalian blood.

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Medical science is now realizing the importance of rapidly measuring lactic acid levels in blood, skeletal muscles and the heart. Lactic acid levels in blood appears to be an indication of certain critical features in mammals. A high blood lactic acid level frequently is an indication that a mammal is about to go into shock. For accident victims, it could be extremely critical to rapidly determine the lactic acid level. Such a determinetion should be rapid and use minute quantities of blood in order to permit repeated measurements of lectic acid level. In Infants, lactic acid levels are important indicators of defects in metabolism of carbohydrates. With infants, sample size is extremely critical since the amount of blood in the infant is substantially less than that of an adult.

Some authorities theorize that the ratio of lactic acid to pyruvic acid in blood is important. Accordingly, any method of measuring factic acid should preferably also enable one to measure pyruvic acid in order to determine this ratio.

Currently, there are various methods to measure lactic acid. When the lactic acid is measured in whole blood, the plasma generally must be separated from the blood to eliminate undesirable substances which could cause side reactions. For example, the lactic acid has been measured indirectly by reduction using a lactic dehydrogenase which consumes oxygen and the oxygen decrease is thereby measured to indicate lactic acid levels. This is an indirect measurement of lactic acid and tends to be extremely expensive and time consuming. In these reactions, the blood is separated from the lactic dehydrogenase by using a semi-permeable membrane. Other methods include colorimetric methods in which the blood plasma is separated from the whole blood cells using filtration or centrifugation to separate the whole blood cells from the plasma. The plasma can then be reacted with lactic oxidase to produce hydrogen peroxide which can be colorimetrically measured. These methods are time consuming and expensive and fail to provide a means to rapidly detect lactic acid directly.

Furthermore, these methods fail to provide a means to measure the ratio of lactic acid to pyruvic soid and further fall In that they do not provide a meens to measure in situ lactic acid levels. This would be particularly important in measuring lactic acid levels in the heart.

About 15 years ago, enzyme-coupled electrodes were reported for the polarographic analysis of the substances. For example, U.S. Patent No. 3,539,455 discloses a membrane polarographic electrode system method for the rapid and accurate quantitative analysis of substances which theretofore posed difficulties in analysing directly by polarographic methods. According to this patent, small molecular substances, such as glucose, were measured with a membrane

polarographic electrode system. By use of cellulose or another membrane which is permeable to small molecules such as glucosa, but impermaable to proteins, the membrane keeps glucose midase enzyme on the side of the membrane with the enode for reaction with glucoss. Therefore, for example, when a sample of blood were placed on the membrane side opposite the electrode with an aqueous solution of enzyme and oxygen on the electrode side of the membrane, low molecular weight molecules such as glucose pass from the blood samples through the membrane for enzymatic reaction adjacent the electrode. After a certain period of time, a steady state is reached when the hydrogen peroxide concentration is directly proportional to the glucose concentration and the cell produces a current flow as a function of the amount of hydrogen peroxide: being formed which serves as an indication of the

amount of glucose present.

Lactic oxidase for some time has been puzzling . the scientific world. For some time, it was a matter of dispute whether lactic oxidase, in fact, could produce hydrogen percodde from lactic acid. One possible reason for this dispute is frequently the enzyme had associated therewith a substantial amount of a catalase which would ? quickly consume hydrogen percede. A second source of this dispute was the improper characterisation of lactic oxidase. Certain enzymes, which were actually lactic excreductases, were characterised as lactic oxidases. These lactic oxoreductases, instead of producing hydrogen peroxide and pyruvate from lactic acid, produced acetic acid, carbon dioxide and water. However, it has been recently appreciated in the literature that there are true lectic oxidases and which are substantially catalase free and suitable for the reaction to produce hydrogen peroxide from lectic acid or lactate. Such an enzyme is disclosed in-U.S. Patent 4,188,783, which specifically discloses an enzyme for use in analysis of lactic acid-whereby the lactic acid is oxidized to produce pyruvate and hydrogen peroxide. The hydrogen peroxide is measured colorimetrically.

In European Patent Application No. 0024155 there is disclosed an apparatus for use in a method for cutaneously measuring substances in the body of a mammal comprising an enzyme implant and analysing means for use on the

mammal body.

In accordance with the invention, a method of measuring the retio of lactic acid or derivatives thereof in a liquid comprises measuring the lactic acid or derivatives thereof in the liquid by reacting the lactic acid or derivatives thereof with lactic oxidase to produce pyruvate and hydrogen peroxide, measuring the hydrogen peroxide polargraphically, converting the pyruvic soid or derivatives thereof in the liquid to lectic acid by adding NADH and lactic dehydrogenase to the liquid, subsequently reacting the lactic acid with lactic oxidase to produce hydrogen peroxide, and measuring the hydrogen peroxide polargraphically.

The present invention is based upon the realization that lactic oxidase can be used to oxidise lactate or lactic sold to produce pyruvate and hydrogen peroxide and that the hydrogen peroxide can thereby be measured polargraphically. Particularly, it has been found that lactic acid can migrate through a membrane into contact with lactic oxidase where it is converted to hydrogen peroxide. The produced hydrogen peroxide will then migrate through a second membrane to an electrode. The decomposition of the hydrogen peroxide will produce a current flow across the cell which can be determined as a measure of rate of formation of the hydrogen peroxide and is an indication of the amount of lactic acid or lactate present in the material under analysis.

A number of advantages are provided by this invention. Lactic acid can be measured directly even when the lactic acid is contained in whole blood which may contain a great deal of catalase. In this situation, the sample does not have to be prepared prior to analysis to eliminate any unwanted contaminants. Thus, a measurement of lactic acid level can be made in about 40 seconds.

In one of its broader aspects, this invention is directed to a method of quantitative polarographic determination of lactic acid which is converted by at least one enzyme to produce hydrogen peroxide. A polarographic cell is provided, including at least one electrode sensitive to hydrogen peroxide. A sensing electrode is positioned behind a first membrane which is permeable to hydrogen peroxide. Lactic oxidese and potentially additional enzymes are contained between this first membrane and a second membrane which separates the enzyme from the sample. Lactic acid in the sample migrates through the second membrane to react with the lactic oxidase and produce hydrogen peroxide and pyruvate. The hydrogen peroxide then passes through the first membrane into the electrolyte of the cell. Potential is established across the cell and the produced current is proportional to the amount of hydrogen peroxide produced.

In such a membrane polarographic cell, a quantity of material containing lactic acid to be measured is added for enzymatic reaction on the side of the membrane opposite the electrode and to effect diffusion of at least a portion of the hydrogen peroxide into the membrane and into contact with the electrode. Then the current flowing across the cell is determined as a function of the amount of hydrogen peroxide formed and as an indication of the amount of the lactic acid in the material. The current flow is measured as the rate of formation of hydrogen peroxide by enzymatic reaction with the lactic acid.

Polarographic cells of this type can be modified to measure the ratio of lactic acid to pyruvic acid. Furthermore, these cells can be added to catheters to measure in-vivo lactic acid levels. These cells can also be modified by immobilisation of various animal, plant or bacterial cells which produce lactic acid onto the outer membrane. This provides a method of observing lactic acid

production by these calls. This heretofore unappreciated versatility of such a method of measuring factic acid is an advantage of the present invention.

The invention will be now described, by way of example, with reference to the accompanying drawings, in which:—

Figure 1 is a diagrammatic illustration of a polarographic instrument and other means employed in the methods of this invention showing the overall arrangement of an electrical circuit, polarographic cell, and the sample chamber;

Figure 2 is an enlarged view of the lower central portion of the polarographic cell of Figure 1 and showing in more detail the laminated membrane of the polarographic cell;

Figure 3 is a plot of current versus time for a whole blood sample, and

Figure 4 is a typical calibration curve made according to the method of the present invention.

Throughout the specification, the term lactic acid and lactate may be used interchangeably. The present method provides a means to measure lactate, lactic acid as well as lactic acid derivatives which react with lactic oxidese to produce hydrogen peroxide. These derivatives include phenyl lactate and ethyl lactate. The method of the present invention is premised on the following reaction:

The hydrogen peroxide is then measured using a membrane polarographic cell of the type shown in Figures 1 and 2 and more particularly, disclosed in our U.S. Patent No. 3,639,455 which is incorporated herein by reference.

In the polarographic apparatus of Figure 1, the electrode probe 5 oxidises a constant portion of the hydrogen peroxide at the platinum anode 6 as most probably illustrated by the following reaction:

The circuit le completed by silver cethode 7 at which oxygen is reduced to water as most probably illustrated by the following reaction:

Relating the above reactions to the principle of operation in Figure 1 of the drawing, Figure 1 is a diagrammatic illustration of an apparatus illustrating the polarographic cell 9 with electrode probe 6 and sample chamber 8.

In the detailed operation which follows, a modified Model 23. Yellow Springs Instrument Glucose Analyser was employed and is here described as follows. The cell is provided with its own potential source which in this case is a battery 10 using an applied voltage of about 0.7 volts. The positive pole of the battery is attached

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through cap 14.

The lower end of the support body 12 is provided with an annular ring or retainer 19 and a laminated membrane 20. This laminated membrane is supported over the end of the supporting body nearest the electrode 6 and spaced a capillary distance from the active face 11. The membrane is held in position on the supporting body by an O-ring 21.

An annular space is provided between the rod 15 and the supporting body 12 and receives a reference electrode 7 which may be, for example, silver chloride costed silver wire. The space 25 between rod 15 and supporting body 12 is at least partly and preferably completely filled with a liquid mixture of electrolyte which contains both electrodes 7 and 6 and which may be introduced in the chamber through an aperture 31 provided beneath the cap 14. Typical electrolytes include sodium or potassium chloride buffers Including carbonate, phosphate, bicarbonate, acetates, or alkall or rare earth metals or other organic buffers for mixtures thereof. The solvent for such electrolyte may be water, glycols, glycerine and mixtures thereof,

In the present invention, an aqueous mixture of Na₂ HPO₄ and Na H₂PO₄ is preferably used.

Figure 2 shows membrane 20 more fully and will be referred to primarily in the description of that membrane. Layer 32 as shown is that adiacent the active surface 11 of anode 6. That layer is essentially homogenous silicone, methyl, methacrylate or cellulose acetate material. Layer 34 is the outer layer which will be in contact with the sample to be analysed. In the preferred embodiment, this is a 0.03 micron pore size perforated polycarbonate film having a thickness of 5 microns, nitrogen flow rate of 25 ml/min/cm² at the 10 psi and having sixx10^a holes per centimetre square. Such films are available from the Nuclepore Filtration Products of Pleasanton, California, When an approximately 5-7 micron thick support film is used, the overall thickness of the laminated membrane is less than 10 microns as is preferred. Typical thickness would be 5 microns for outer layer 34. One micron for inner layer 32 and one micron for the intermediate

enzyme layer 36 for a total of 7 microns thickness. Layer 36 is the enzyme material used to react with the lactic acid and acts to bond layers 32 and 34 tonether.

Laminate membrane 20 is preferably produced by first placing the essentially homogeneous layer on a strippable carrier sheet. In the case of cellulose acetate, this is done by depositing the cellulose acetate in a solvent, cyclohexanone, for example, onto water. A film forms which can be picked up by a strippable carrier sheet, such as polyethylene.

A similar process can be used for silicones and other essentially homogenous material, such as methyl methacrylate. As mentioned, the preferred thickness for the essentially homogenous layer is in the range of 0.5 to 1.0 microns.

The lactic oxidase preparation may be simply a mixture of lactic oxidase in water. Of course, other materials, such as a binder or a cross linking agent like glutaraldehyde may be included in the enzyme preparation. Likewise, the proportion of lactic oxidase to water in the preparation is not material as long as a flowable pasts or solution is formed which may be coated or pressed easily into a thin uniform layer, and sufficient enzyme is incorporated by an adequate reactive amount of measurements. About 17—20 U of enzyme provides sufficient enzyme activity to test 10 to 25 µl sample having up to about 200 mg/ml lactic acid. The enzyme solution is further discussed below.

After placing the aqueous enzyme solution or paste onto the essentially homogeneous layer, a self-sustaining support sheet of diffusion barrier material 34, preferably a porous polycarbonate is brought into contact with the enzyme preparation on the cellulose acetate layer to form a laminate. The laminate is then dried by allowing it to sit in air at room temperature for a half hour or more. Additionally, to condition the laminate for transit and storage, it may be baked at 45°C for approximately half an hour. When the carrier sheet is removed, the laminate membranes are ready for installation onto a polarographic cell.

However, if preferred, the laminating procedure may be followed by gluing onto the support layer 34, a rubbery O-ring 21 of an appropriate size for fitting into the retainer 19 on the polarographic cell 10 (see Figure 1). Laminated membranes 20 ready for use may be punched around the O-rings. Of course, the support layer is stripped off the face of the essentially homogenous layer in this case also.

Most significantly, because the laminated membrane may be less than 10 microns in thickness, less than 30 seconds, and in some cases, as few as 10 seconds is taken for a polarographic analysis. During that short period of time, the lactic acid and oxygen diffuse through the layer 34, react with the lactic oxidase in layer 38. Then the hydrogen peroxide formed diffuses through layer 32 to contact the active face 11 of the anode 6. The current reaches a steady state and the measurement of the amount of hydrogen peroxide is made. This quick measurement time is

extremely important in laboratories and hospitals for numerous analyses must be made each day. The membrane structure as described above is more fully described in U.S. Patents Nos. 3,979,274 and 4,073,713 which are both incorporated herein by reference.

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Positioned at the side of the sample chamber 8 is a thin oxygen-permeable membrane such as silicon rubber which permits the passage of air or oxygen from a stirring pump into the enzyms electrolyte mbœure contained in the sample chamber 8 and the gas is eliminated through the vent. A syringe for injection of a sample is shown with buffer supply, injection port, septum cord and waste removal, thereby illustrating flow of sample analysis.

A proper lactic oxidese capable of catalising the reaction of lactic acid or lactate is required to form hydrogen peroxide and pyruvate, and the lactic oxidese is to be substantially catalese-free. Catalese is an enzyme which quickly binds and destroys hydrogen peroxide. Therefore, if substantial quantities of catalese are present, the hydrogen peroxide is consumed prior to reaching the active face of the electrode. Thus, the electrode will not detect any hydrogen peroxide. Therefore, the enzyme should be catalese-free.

The enzyme furthermore, should be water soluble to enable the passage of equeous solutions of lactic acid into the enzyme. There are several sources of the lactic oxidase. H. J. Eichel and L. T. Roehm in the Journal of Biochemistry, 237, 940-945 (1982) disclosed a bacterium Tetrahymen pyreformis which produces a lactic oxidase which oxidises latcate to pyruvate and hydrogen peroxide. F. B. Cousins, in the Journal of Biochemistry, 64, 297—307 (1956) reports a lactic oxidase which produces pyruvate and hydrogen peroxide from lactic acid derived from Myco smegmetis bacterium. Finally, U.S. Patent 4,166,763 discloses a lactic exidese obtained from Streptococcus faecalis (atcc 12755) which oxidises lactic acid or lactate to form pyruvate and hydrogen peroxide. A commercial source of the enzyme is Fermoo Blochemicals Inc., which sells a lactic oxidase which is believed to be made by Pedioccus Sp. This is the preferred enzyme, its catalytic activity may be increased by the addition of flavin edenine dinucleotide (FAD) which is believed to be a coenzyme. As described above in the discussion of the membrane laminate 20, the selected lactic oxidase is incorporated in the membrane structure of the polarographic cell.

In operation, the membrane polarographic Instrument of Figure 1 is used for the quantitative determination of lactic acid or a lactate derivative which is convertible by lactic oxidase to produce hydrogen peroxide. Aqueous electrolyte and buffer solution is introduced into the sample chamber 8. The lactic oxidase is included in the membrane laminate 20. The sample under analysis is introduced into chamber 8 by means of a syringe through the septum cord. Oxygen is provided by the stirring pump through the permeable silicone rubber membrane into the vented

sample chamber. As the lactic acid in the sample comes into contact with the outer membrane layer 34, lactic acid is allowed to diffuse through the membrane layer into the enzyme layer 38. Catalase which may be contained in certain samples such as human blood is prevented from passage through the membrane layer 34 due to the small pore size of layer 34. The lactic acid or lectate derivative which passes into the enzyme layer is oxidised to produce hydrogen peroxide which is allowed to migrate through the inner membrane layer 32. This hydrogen peroxide passes across the capillary space 38 between the active face of the anode 11 and the inner membrane layer 32 and causes a current flow. This current flow across the cell is directly proportional to the quantity of hydrogen peroxide diffusing through layers 32. The determination of the current flowing across the cell by the galvanometer 18 is a function of the amount of hydrogen peroxide formed and is an indication of the amount of lactic acid or lactate in the sample. This measurement is a kinetic measurement. Initially, the current is low, but as shown in Figure 3, the current quickly increases and after about 10 to 30 seconds, levels out. At this point, the production of hydrogen percodde reaches a steady rate which is proportional to the amount of hydrogen peroxide produced. Compering this current with a calibration curve made using known quantities of lactate as shown in Figure 4, provides their lactic sold level in the sample.

The optimum operating conditions will vary depending on the sample and the source of the enzyme. However, it has been found using the Farmeo lectic oxidese that a temperature of about 37°C should be used with a pH of between 6 to 8.

The results shown in both Figure 3 and Figure 4 were obtained using Fermon lactic oxidase without added FAD. The buffer was an equeous mixture of Na₂ HPO₄ and NaH₂PO₄ with a pH of 7.28. The temperature was 37°C. The sample size was 25 µl which was injected into a 350 µl cuvet. Using these conditions, linearity is excellent from 0—300 mg/dl if lactate. As stated previously, the life of the enzyme may be increased by adding small amounts of FAD to the buffer.

Medical science has recently considered the importance of the ratio of lactic acid and the pyruvic acid in human blood. This is considered by some to be an important indicator of impending shock. Using the previously described method of measuring lactic acid, one can also determine the ratio of lactic acid to pyruvic acid in blood. This modified method is accomplished by using the same previously described method of detecting lactic acid using human whole blood as the sample. After the lactic acid in the human whole blood is measured, lactic dehydrogenese and NADH are injected into the cuvet of the electrode to react with the pyruvic sold in the blood sample. The pyruvic acid reacts with LDH and NADH to produce lactic acid. Accordingly, the lactic acid level will increase and the current flow will also increase. This increase in current will be caused

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by the lactic acid derived from pyruvic acid in the blood. Thus, by comparing the Initial reading showing lactic acid level in the blood and the second reading showing the increase caused by pyruvic acid in the blood, one can determine the ratio of lactic acid to pyruvic acid. This mechanism of producing lactic acid from pyruvic acid is discussed in *Analytica Chemica Acta* 188 (1980), 68-71. Thus, according to the present method, one cannot only determine the factic acid in the blood, but the level of pyruvic acid in the blood.

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A further use of the method of the present invention is for the observation and study of certain cells which produce lactate. It is known to immobilise a bacteria or other cell in the end of an electrode using glyceraldehyde. The glyceraldehyde and the bacteria are mixed together and physically coated onto the tip of the electrode. Using the method of the present invention, one can place upon the end of the electrode a bacterium such as Lactus Bacillus acidophllus. This bacteria is used to produce lactic acid and is important in the dairy industry. By measuring the lactic acid produced under various conditions, one can study the bacterium more closely and the effect of various environments on the bacteria. Other cells which are known to create lactic acid are liver cells and leukemia cells. These also may be studied according to the method.

in addition to this use, the method of the present invention can also be used to measure lactic acld levels in vivo. It is known that a malfunctioning heart sometimes produces lactic acid. Accordingly, by attaching an electrode similar to probe 5 to the tip of a catheter, one can directly measure lactic acid level in the heart.

Thus, according to the above-described method, one can polarographically directly measure the amount of lactic acid contained in whole mammalian blood or in numerous other types of samples. The method of the present invention also provides a quick inexpensive method to detect a ratio of lactic acid to pyruvic acid, for example, in mammalian blood. This method also provides a means to study cells which produce lactic scid as well as measure in vitro lactic acid levels. Thus, this method is extremely versatile, much more versatile than prior art methods as well as being less expensive and quicker.

Claims

1. A method of measuring the ratio of lactic acid or derivatives thereof to pyruvic acid or derivatives thereof in a liquid comprising measuring the lactic acid or derivatives thereof in the liquid by reacting the lactic acid or derivatives thereof with lactic oxidase to produce pyruvate and hydrogen peroxide, measuring the hydrogen peroxide polarographically, converting the pyruvic acid or derivatives thereof in the liquid to lactic acid by adding NADH and lactic dehydrogenase to the liquid, subsequently reacting the lactic acid with

lactic oxidase to produce hydrogen peroxide, and measuring the hydrogen percodde polarographi-

2. A method as dalmed in Claim 1 wherein NADH and lactic dehydrogenase is added to the liquid after measurement of the lactic acid con-

3. A method as daimed in either Claim 1 or 2 wherein the liquid is whole mammallan blood.

4. A method as claimed in any preceding claim wherein the lactic oxidese is trapped between an inner and outer membrane layer, wherein the outer membrane layer separates the liquid from the enzyme and allows lactic scid or derivatives thereof to pass therethrough, and wherein the inner membrane layer separates the enzyme from an electrolyte and allows hydrogen peroxide to pass therethrough.

5. A method as claimed in Claim 4 wherein an anode and a cathode are immersed in the electrolyte, and wherein the anode is separated from the inner membrane layer by a capitlary layer of electrolyte.

wherein the lactic oxidase is catalase-free.

6. A method as claimed in any preceding claim

Patentanaprüche

1. Methode zur Messung des Verhältnisses von Milchsäure bzw. deren Derivaten zu Brenztraubensäure bzw. deren Derivaten in einer Flüssigkeit, darin bestehend, dass man die Milchsäure bzw. deren Derivat in der Flüssigkeit durch deren Umsetzung mit Milchsäureoxidase zu Pyruvet und Wasserstoffperoxid misst, das Wasserstoffperoxid polarographisch misst, die Brenztraubensäure bzw. deren Derivate in der Flüssigkeit durch Zusatz von NADH und Milchsäuredehydrogenase zur Fi@ssigkeit in Milchsäure umwandelt. dann die Milchaäure mit Milchaäureoxidase zu Wasserstoffperoxid umsetzt und das Wasserstoffperoxid polarographisch misst.

2. Methode nach Anspruch 1, worln man der Flüssigkeit NADH und Milchsäuredehydrogensse nach der Messung des Milchsäuregehalte zusetzt.

3. Methode nach Anspruch 1 oder 2, worin die

Flüssigkeit Säugetiervoliblut ist.

4. Methode nach einem der vorhergehenden die Ansprüche, worln Milchsäureoxidase zwischen einer Inneren und äusseren Membranschicitt eingeschlossen ist, wobei die aussere Membranschicht die Flüssigkeit vom Enzym trennt und Milcheäure bzw. deren Derivate durchlässt und wobei die Innere Membran das Enzym von einem Elektrolyten trennt und Wasserstoffperoxid durch[asst.

5. Methode nach Anspruch 4, worin eine Anode und eine Kethode im Elektrolyten eingetaucht sind und worln die Anode von der inneren Membran durch eine Kapillarschicht aus Elektrolyt getrennt ist.

Methode nach einem der vorhergehenden Ansprüche, worin die Milchsäureoxidase von Katalase frei ist.

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Revendications

1. Un procédé pour mesurer le rapport de l'acide lactique ou de ses dérivés à l'acide pyruvique ou à ses dérivés dans un liquide, comprenent la mesure de l'acide lactique ou de ses dérivés dans le liquide en faisant réagir l'acide lactique out ses dérivés evec l'oxydase lactique pour produire du pyruvate et du peroxyde d'hydrogène, la mesure polarographique du peroxyde d'hydrogène, la transformation de l'acide pyruvique ou des ses dérivés dans le liquide en acide lactique par addition de NADH et de déshydrogènese lactique au liquide, la réalisation ultérieure de la réaction de l'acide lactique avec l'oxydase lactique pour produire du peroxyde d'hydrogène et la mesure polarographique du peroxyde d'hydrogène.

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2. Un procédé selon la revendication 1, dans lequel on ajoute de la NADH et de la déshydrogénase lactique au liquide, à la suite de la mesure de la teneur en ecide lactique.

 Un procédé selon l'une ou l'autre des revendications 1 et 2, dans lequel le liquide est du sang total de mammifère.

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4. Un procédé selon l'une quelconque des revendications précédentes, dans lequel l'oxydase lactique est plégée entre une couche de membrane interne et une couche de membrane externe, dans lequel la couche de membrane externe sépare le liquide de l'enzyme et permet à l'acide lactique ou à ses dérivés de passer à travers elle et dans lequel la couche da membrane interne sépare l'enzyme d'un électrolyte et permet au peroxyde d'hydrogène de passer à travers elle,

5. Un procédé selon la revendication 4, dans lequel on immerge une anode et une cathode dans l'électrolyte, et dans lequel l'anode est séparée de la couche de membrane interne par une couche capillaire d'électrolyte.

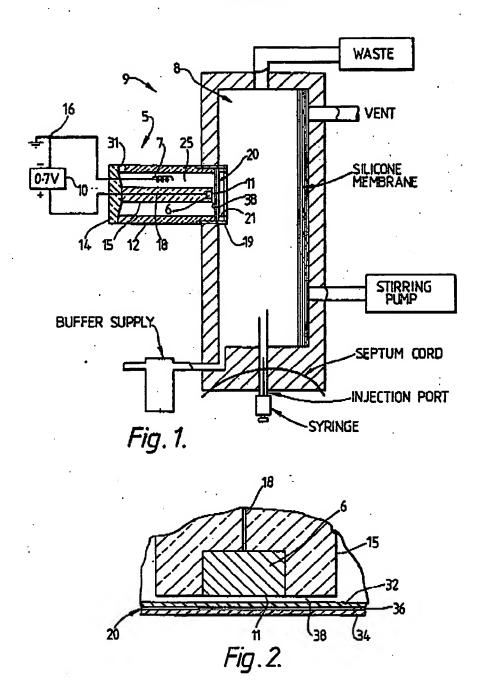
6. Un procédé selon l'une quelconque des revendications précédentes, dans lequel l'oxydese lactique est dépouvue de catalase.

PAGE 52/79 * RCVD AT 11/17/2004 4:50:25 PM [Eastern Standard Time] * SVR:USPTO-EFXRF-1/2 * DNIS:8729306 * CSID:949 760 9502 * DURATION (mm-ss):31-06

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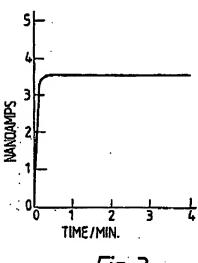


Fig. 3.

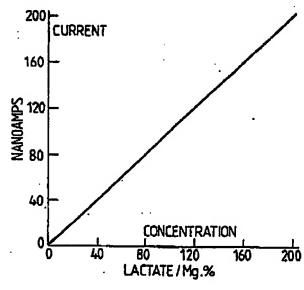


Fig.4.

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